

S U M M E R C L A S S I C S

About the Products

Materials and Construction

Weatherproof N-Dura Wicker

Summer Classics' Weatherproof N-Dura Wicker offers the classical appearance of traditional wicker, with a construction that will last for years. This year we introduce a re-formulation of our extruded vinyl resin material called N-Dura Wicker. This re-formulation does not change the color or appearance of the wicker but allows the material to last 4,000 hours in direct sunlight and not experience any significant color change for five years. Whether situated under a covered porch or patio, or directly outside, it will withstand the elements and years of use far better than wicker constructed of wood and rattan. Summer Classics starts with a never-rust, hand welded aluminum frame finished with a baked on paint overcoat. The N-Dura extruded resin material is then either hand or loom woven over the aluminum frame and the result is 100% weatherproof wicker easily cleaned with soap and water. We always design with comfort in mind, wide frames, wide armrests and high backs, and plush, oversized cushions available in 110 all-weather fabrics. Cushions feature a quick drying, bonded Dacron fill.

Loomed Wicker

Summer Classics' Loomed Wicker is a revolutionary product-the first to offer the authentic look of real wood and tightly woven rattan in a product that lasts outdoors. We have also re formulated our painting process to a Sherwin Williams low bake, three step finish that will now allow our loomed wicker to be exposed directly to the elements. Summer Classics starts by hand forming a frame with a combination of extruded aluminum and cast aluminum. Our loom material, constructed from a specially treated wood-based composite woven over steel and loomed into sheets, is fashioned to the frame. Then the piece receives the new three step low bake finish specially formulated to withstand the elements. And we always design with the comfort in mind, wide frames, wide armrests and high backs, and plush, oversized cushions available in over 100 all-weather fabrics. Cushions feature a quick drying, bonded Dacron fill.

Resort

Summer Classics Resort is made with specially extruded heavy gauge aluminum and reinforced with steel inserts in high performance areas. High UV resistance vinyl or polyethylene memory tested to 50,000 compressions make Summer Classics Resort Collections contract grade furnishings the finest available.

Cast Aluminum

We combine old-world casting techniques with a state-of-the-art finish process to bring you the very best cast aluminum style and function. First, we hand-carve our designs in wood to offer exceptional detail. The woodcarving is used to create a mold into which superior grade molten aluminum alloy is hand-poured. The resulting casting is hand polished to provide a smooth, finished painting surface. The piece is then processed through a multi-step pre finish wash system to clear the surface of any dirt or residue. Our antique earth finish starts with a baked-on- powder paint coat that is ten times harder and thicker than a conventional wet paint and ends with a hand-applied antique accent. Our three-step pecan finish starts with a base powder coat then a hand applied antiquing and finished with a clear powder coat. Where assembly is required, stainless steel hardware is provided.

Teak

Our Ocean Grande Teak Collection is made from the highest Burmese Teak available. All pieces utilize mortise and tenon construction for strength and durability. All hardware is stainless steel with the exception of our leaf table that features all solid brass moving parts. The sofa, loveseat, lounge chair, dining chair and side chair will ship fully assembled. A patent is pending on this collection.

Wrought Aluminum

Our wrought aluminum features heavy. 0.65 wall thickness tubing, strengthened at stress points with galvanized steel inserts. We also use perfect, hand applied 360 degree welds, which are triple hand polished. All material receives a powder coated finish using high solids polyester, which is ten times thicker than wet paint.

Wrought Iron

We use galvanized parts for the mesh, U channel, foot glides, adjustment bars, and other key areas prone to rust. For appearance, highly skilled craftsman does our forging. Our finishes were developed for the automotive industry using a plating process, which gives the product the highest salt spray resistance available for outdoor use.

Winter Classics

New to our catalogue this year is our Winter Classics Fireside Accessory Collection. In years past this collection was offered through a separate catalogue and now both Summer Classics and Winter Classics are combined into one catalogue. Our wrought iron fire screens and fire tools are hand forged from high quality wrought iron and finished with a powder coat finish. Our mesh screens feature a perma-mesh for spark guard. Our cast aluminum screens are hand cast and then hinged for a custom fit to your fireplace and finished with a powder coat finish and a hand applied accent. Our chimeneas are made from 18 gauge steel and finished with a durable powder coat finish.